

# Thermal Failure of a Nickel-base Superalloy Containing Carbonate Eutectic Salt

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## Abstract

- An Inconel 601 crucible containing eutectic mixture of  $\text{Li}_2\text{CO}_3$ ,  $\text{K}_2\text{CO}_3$  and  $\text{Na}_2\text{CO}_3$  was placed into a  $450^\circ\text{C}$  preheated furnace.
- EBSD investigations confirmed the occurrence of partial recovery leading to stress relieving in the material.
- Failure was observed after 22 hours
- Cracking was of intergranular type resulted from:
  - I. Diffusion of oxygen and carbide forming elements through grain boundaries
  - II. High amount of residual stress
  - III. Microstructural evolution during thermal exposure

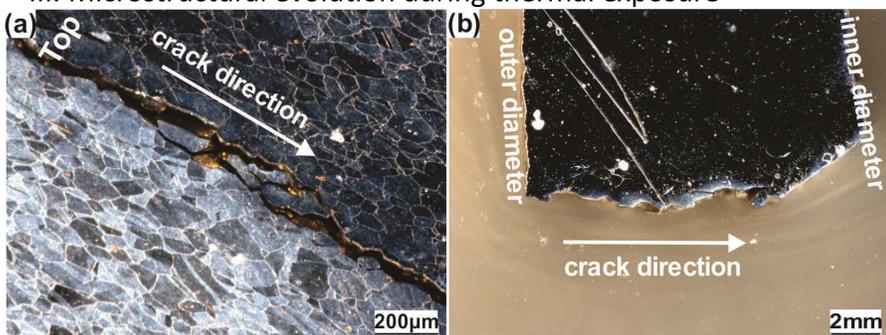


Figure 1. (a) Micro-graph image of the cracked crucible showing crack initiation area, top part of the crucible and growing direction downwards (etched sample), (b) top view macro-graph of the crucible sidewall showing outer and inner diameters and crack growth direction across the crucible wall (non-etched sample)

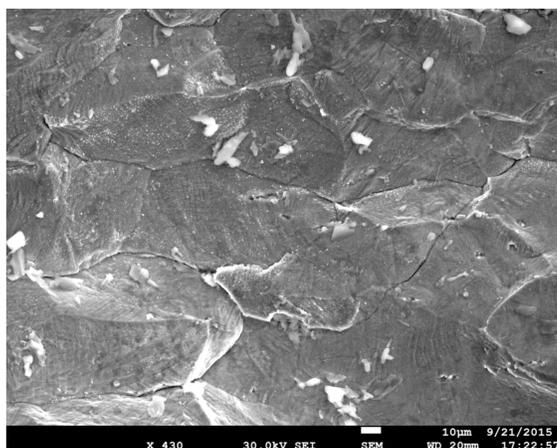


Figure 2. SEM-SE micrograph of the fracture surface showing grain boundary crack morphology and salt residue

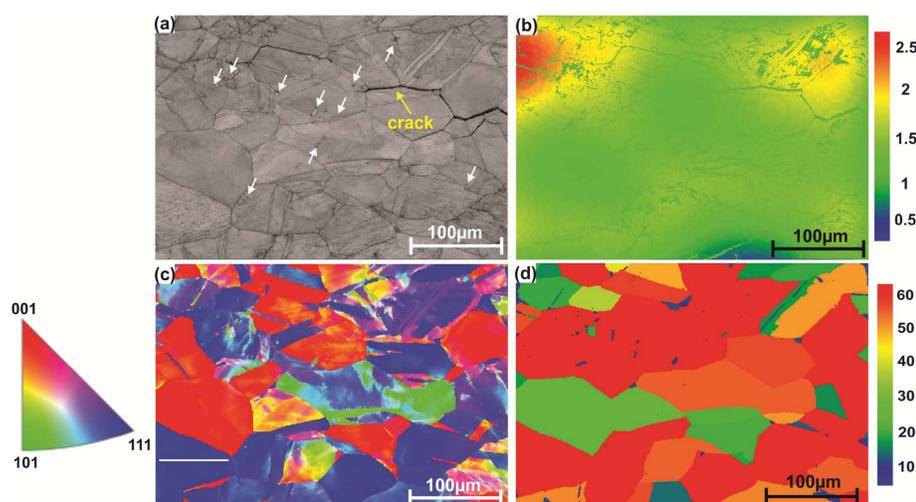


Figure 3. (a) Band contrast, (b) strain contouring map, (c) IPF X colour map, (d) maximum orientation spread map (MOS) of the same area in the cracked specimen (CS) including crack tip (yellow arrow). White arrows in (a) point to dispersed Ti-rich particles in the matrix; accelerating voltage= 25 kV, step size=  $0.65\ \mu\text{m}$

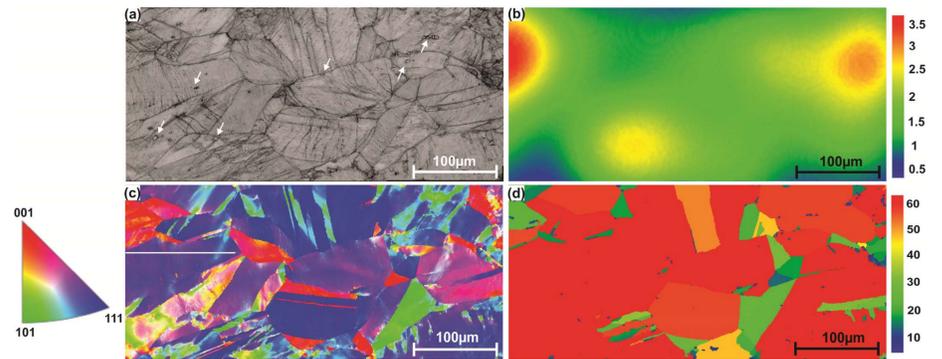


Figure 4. (a) Band contrast, (b) strain contouring map, (c) IPF X colour map, (d) maximum orientation spread map (MOS) of the same area in reference sample (RS). White arrows in (a) point to dispersed Ti-rich particles in the matrix; accelerating voltage=  $30\ \text{kV}$ , step size=  $0.5\ \mu\text{m}$

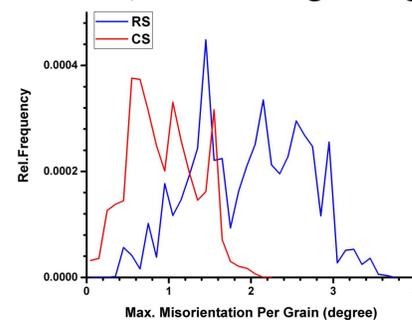


Figure 5. Strain contouring profile corresponding to maps in Figures.3b and 4b

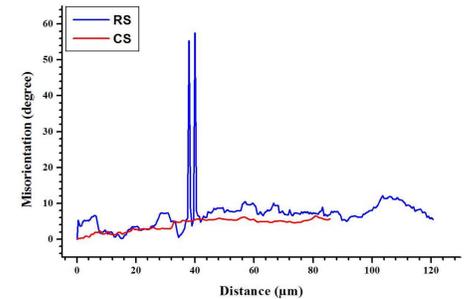


Figure 6. Misorientation distribution profile corresponding to [111] oriented grains highlighted by white lines in Figures. 3c and 4c

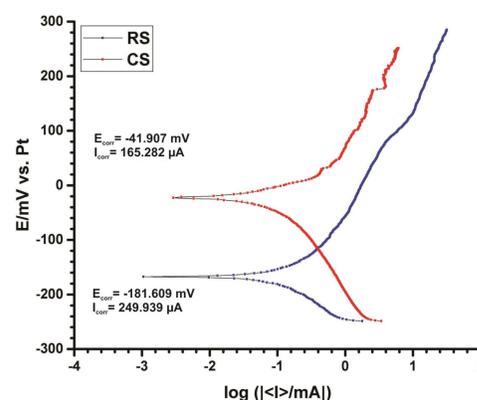


Figure 7. Potentiodynamic polarization curves comparing corrosion behaviour between RS and CS in the eutectic salt at  $450^\circ\text{C}$

## References

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